

CONSTRUCTION NOTES:

ALL PRESSURE VESSELS ARE 100# NON CODE. VESSELS LINED WITH 10-12 MILS OF EPOXY COATING AND EXTERNALLY COATED WITH 6-8 MILS OF MARLO "SAFETY BLUE" EPOXY.

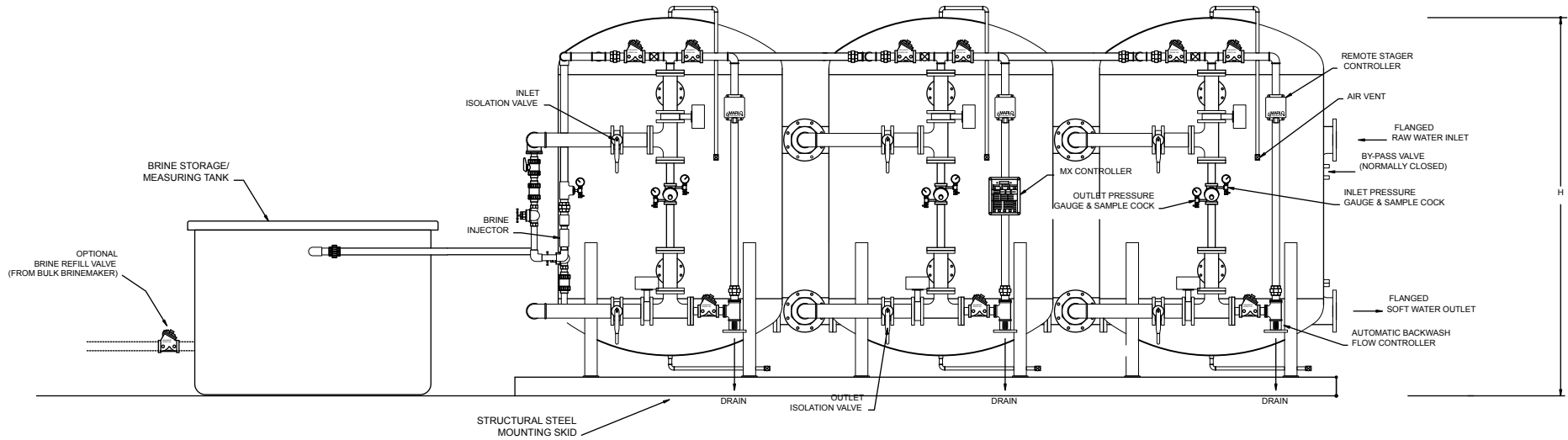
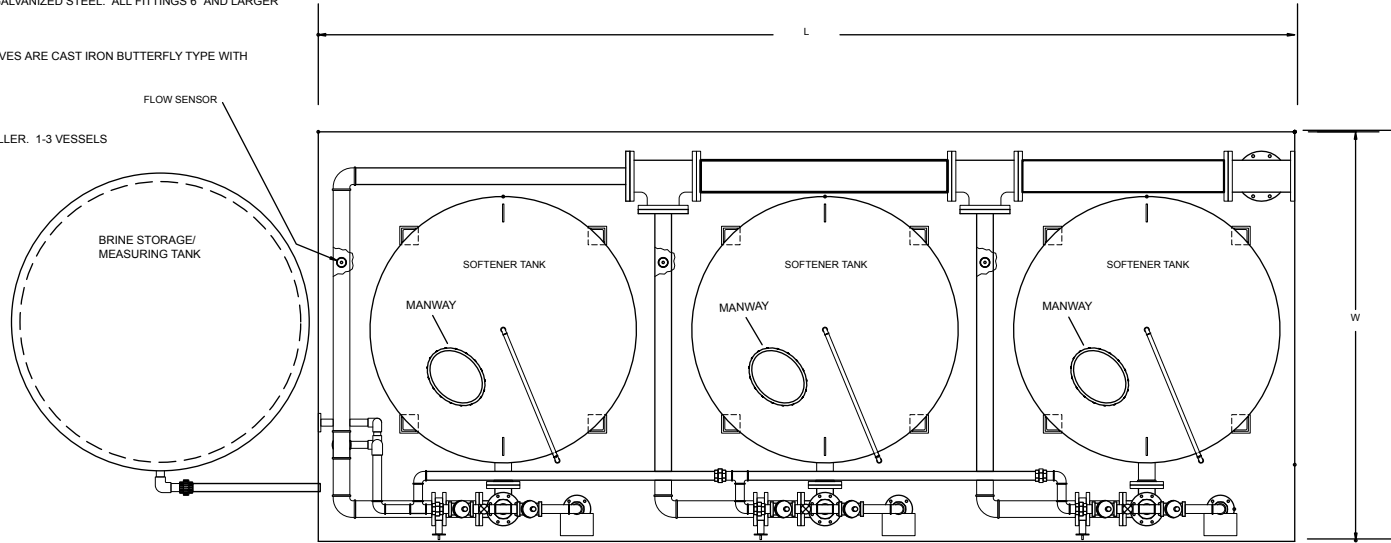
ALL PIPING IS SCH 40 CARBON STEEL. ALL FITTINGS 4" AND SMALLER ARE CLASS 150# MALLEABLE THREADED GALVANIZED STEEL. ALL FITTINGS 6" AND LARGER ARE CLASS 150# CAST IRON FLANGED.

ALL AUTOMATIC VALVES ARE (NORMALLY OPEN) CAST IRON DIAPHRAGM TYPE FOR 4" AND SMALLER. ALL AUTOMATIC VALVES ARE CAST IRON BUTTERFLY TYPE WITH DOUBLE ACTING ACTUATORS FOR LINES 6" AND LARGER.

ALL CONTROLS ARE MOUNTED IN NEMA 12 STEEL ENCLOSURES.

SHOWN AS TRIPLE PARALLEL SYSTEM WITH MX ADDITIVE FLOW CONTROLLER. 1-3 VESSELS ON-LINE DEPENDENT ON FLOW DEMAND.

- 4)
- 5)



REVISIONS

NO.	DATE	BY	REMARKS



MHC-SERIES TRIPLE SOFTENER SYSTEM
 SKID MOUNTED/PREPIPED/PREWIRED

FRAC. ±	DEC. ±	FILE ID.		
DRN.	SPL	SCALE	NTS	SHEET 1 OF 1
APP'D.	DRAWING NO.			REV.
DATE	8-30-00			△ 0